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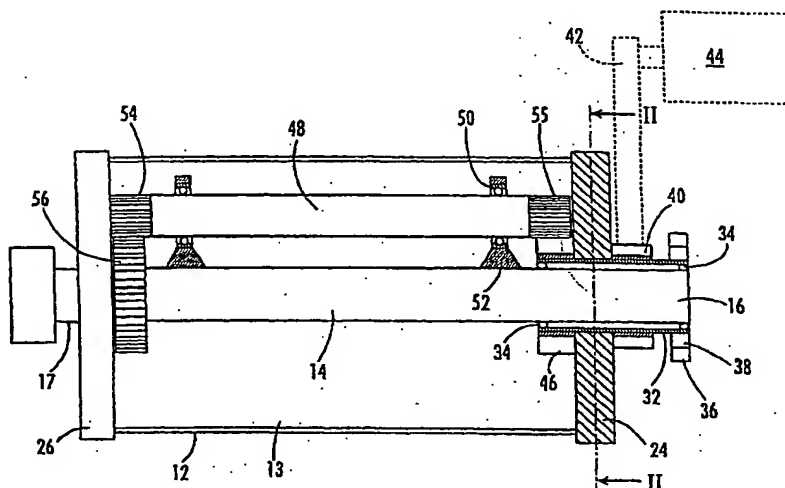
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**(54) Title: BOARD PRODUCT AND METHOD FOR MAKING THE SAME**



**(S7) Abstract:** A coated board product, which has one or more fiber plies and whose outside plies consist of bleached chemical pulp and middle plies of pulp and/or broke, and whose production involves prior to coating the use of one or more surface conditioning devices functioning as a precalender and comprising: a fixed support element, a flexible jacket fitted around the fixed support element, such that a board web travels between the jacket and a counterroll, a load element provided in connection with the support element, such that the flexible jacket is applied by the load element against the heatable counter-roll, whereby the board web present between the jacket and the counter-roll is calendered, and the coated product has surface properties on the top side of the board as follows: PPS-s10 roughness (ISO 8791-4) 0,5-2,0 pm, Hunter gloss (ISO/DIS8254) 40-80%, and density (SCAN-P7:75) within the range of 500 15 1000 kg/m<sup>3</sup>.

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